



Dart Aerospace Ltd.
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D3201-4
Job Sheet 182260



Part No: D3201-4

Job Qty: 4 ea

Part Name: Angle



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 8/21/18

Job Tracking No:

Due Date: 9/7/18

Created By: Marie Lajeunesse

Type: Stock

Description:

Note: DWG REV B IPP Rev: A Removed from 9 Digit 06-01-25 JLM IPP Rev: B Now on Waterjet 06-08-14 JLM IPP
Rev : C Added scribing, NCR262 07.11.29 EC IPP Rev: D 10.10.29 remove scribe b# & p# DD verf: EC

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	4 Ea	9/7/18	9/7/18	0.00	0.00	Start Up Waterjet		SC 8/10/18
100	Waterjet	4 pcs	9/7/18	9/7/18	0.00	0.09	Waterjet1		SC 8/10/18
120	QC	4 pcs	9/7/18	9/7/18	0.00	0.00	QC8		SC 8/10/18
140	Brake NC	4 pcs	9/7/18	9/7/18	0.09	0.09	Brake NC 1		SC 8/10/18
150	QC	4 pcs	9/7/18	9/7/18	0.00	0.00	QC5		SC 8/10/18
160	HandFinish	4 pcs	9/7/18	9/7/18	0.00	0.11	HandFinish1		SC 8/10/18
170	QC	4 pcs	9/7/18	9/7/18	0.00	0.00	QC7-2		SC 8/10/18
180	Packaging	4 pcs	9/7/18	9/7/18	0.00	0.00	Packaging3-1		SC 8/10/18
190	QC21-SA	4 Ea	9/7/18	9/7/18	0.00	0.00	QC21		SC 8/10/18
Part Op 100 - 1-Cut as per Dwg D3201 (CHECK GRAIN DIRECTION BEFORE CUTTING)									
Descriptions: 140 - 1-Bend as per Dwg D3201									

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M2024T3S.050	2024-T3 .050 Sheet	.1800 sf (.045 ea)	90-Start up Operation	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M2024T3S.050	0	64	0

Part Specifications

Spec No	Description	Target/Tolerance	Limits	Type	Special Comments
1	Doubler	3.760inches ± 0.030	3.790 3.730	3,758	
2	Doubler	3.460inches ± 0.030	3.490 3.430	3,453	
3	Doubler	1.680inches ± 0.030	1.710 1.650	1,684	
4	Doubler	0.050inches ± 0.010	0.060 0.040	0,050	

DQA: _____ Date: _____

WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____		DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐		AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging Supplier ☐ Engineering ☐ Quality ☐ Other ☐					
Date : _____		Step #: _____		QTY Effective : _____			MRB (QS1042) Approval		
Description Work Order Deviation Dart Aerospace Ltd. 1270 Aberdeen Street, Hawkebury, ON K6A 1K7 CANADA TEL.: 1 813 632-5200 Email: sales@dartaero.com www.dartaerospace.com Container No: S104744 Part: D3201 - 4 Job No: 182260 Serial No/Batch: S104744 Revision: _____ Inspector: _____ Exp Date: _____ Instructions: Various STC's Date: 08/24/18									